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NOTICE OF ALLOWANCE AND FEE(S) DUE

34872

7590

05/28/2008

Basell USA Inc.
Delaware Corporate Center II
2 Righter Parkway, Suite #300
Wilmington, DE 19803

EXAMINER				
CHOI, LING SIU				
ART UNIT PAPER NUMBER				

1796 DATE MAILED: 05/28/2008

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/537.077	06/01/2005	Diego Brita	FE 6085 (US)	8072

TITLE OF INVENTION: CATALYST COMPONENTS FOR THE POLYMERIZATION OF OLEFINS

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1440	\$300	\$0	\$1740	08/28/2008

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

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If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

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III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

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Wilmington, DE	3 19803							(Depositor's name)
								(Signature)
								(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVEN	TOR		ATTO	RNEY DOCKET NO.	CONFIRMATION NO.
10/537,077	06/01/2005	_	Diego Brita				FE 6085 (US)	8072
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APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE D	UE	PREV. PAID ISSU.	E FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1440	\$300	_	\$0		\$1740	08/28/2008
EXAM		ART UNIT	CLASS-SUBCLASS					
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PLEASE NOTE: Un	less an assignee is ident th in 37 CFR 3.11. Com	A TO BE PRINTED ON iffied below, no assignee pletion of this form is NC	data will appear on th	ne pa g an a	tent. If an assign assignment. and STATE OR C	COUNT	RY)	ocument has been filed for
Please check the appropr	riate assignee category or	r categories (will not be p	rinted on the patent):		Individual 🖵 Co	orporati	on or other private gro	up entity 🗖 Government
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	No small entity discount	permitted)	Payment by credit		1. Form PTO-2038	is atta	ched.	
	# of Copies		The Director is he	reby		ge the	required fee(s), any def	ciciency, or credit any a extra copy of this form).
5. Change in Entity Sta	,	*		•			<u>,</u>	
**	ns SMALL ENTITY state			_	_		FITY status. See 37 CF	
interest as shown by the	records of the United Sta	uired) will not be accepted tes Patent and Trademark	k Office.	ian th	ie applicant; a regi	stered	ittorney or agent; or the	e assignee or other party in
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Basell USA Inc.			CHOI, L.	ING SIU
Delaware Corporate			ART UNIT	PAPER NUMBER
2 Righter Parkway, Wilmington, DE 19			1796 DATE MAILED: 05/28/200	8

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 0 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 0 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 (571)-272-4200.

	Application No.	Applicant(s)	
	10/537,077	BRITA ET AL.	
Notice of Allowability	Examiner	Art Unit	
	Ling-Siu Choi	1796	
The MAILING DATE of this communication app All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313	ears on the cover sheet was (OR REMAINS) CLOSED or other appropriate commuter in the community of the cover sheet was a community of the cover sheet with the cover sheet was a cover sheet with the cover sheet was a cover sheet with the cover sheet was a cover	n this application. If not included unication will be mailed in due course. T	
1. This communication is responsive to 04/21/2008.			
2. ☑ The allowed claim(s) is/are <u>1-11,13 and 15-30</u> .			
 3. Acknowledgment is made of a claim for foreign priority u a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 	e been received.	·	
Copies of the certified copies of the priority do	cuments have been receive	ed in this national stage application from	the
International Bureau (PCT Rule 17.2(a)).			
* Certified copies not received:			
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONN THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 4. A SUBSTITUTE OATH OR DECLARATION must be subm	MENT of this application. nitted. Note the attached EX	AMINER'S AMENDMENT or NOTICE O	
INFORMAL PATENT APPLICATION (PTO-152) which giv	· · ·	or declaration is deficient.	
5. CORRECTED DRAWINGS (as "replacement sheets") mu			
(a) including changes required by the Notice of Draftspers		w (PTO-948) attached	
1) hereto or 2) to Paper No./Mail Date			
(b) ☐ including changes required by the attached Examiner Paper No./Mail Date	's Amendment / Comment o	or in the Office action of	
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t			
 DEPOSIT OF and/or INFORMATION about the depo- attached Examiner's comment regarding REQUIREMENT 			
Attachment(s) 1. ☐ Notice of References Cited (PTO-892)	5 Motios of I	nformal Patent Application	
 Notice of References Cited (F10-692) Dotice of Draftperson's Patent Drawing Review (PTO-948) 	<u>=</u>	Summary (PTO-413),	
 Information Disclosure Statements (PTO/SB/08), 	Paper No	./Mail Date s Amendment/Comment	
Paper No./Mail Date 4. Examiner's Comment Regarding Requirement for Deposit		s Statement of Reasons for Allowance	
of Biological Material	9. Other		
	3. 🗀 Otilei	·	

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OFFICE ACTION

1. This Office Action is in response to the Amendment and the Declaration, both being filed on 04/21/2008. Claim 14 was canceled and claims 29-30 have been added. Claims 1-13 and 15-30 are now pending, wherein claims 1-11, 13, and 29-30 are drawn to a solid catalyst component; claims 15-24 are drawn to a catalyst; and claims 25-28 are drawn to a process for (co)polymerizing olefin(s).

Examiner's Amendment

2. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Jarrod N. Raphael on May 13, 2006.

3. The application has been amended as follows:

Cancel claim 12 without prejudice:

Claim 1, lines 7-8, change "a molar ratio Mg/Ti is higher than 5" to --a molar ratio Mg/Ti is from 7 to 120--;

Claim 15, lines 8-9, change "a molar ratio Mg/Ti is higher than 5" to --a molar

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ratio Mg/Ti is from 7 to 120--;

Claim 25, lines 11-12, change "a molar ratio Mg/Ti is higher than 5" to --a molar ratio Mg/Ti is from 7 to 120--.

Allowable Subject Matter

- 4. Claims 1-11, 13, and 15-30 are allowed.
- 5. The following is an examiner's statement of reasons for allowance:

The present claims are allowable over the closest references: Goeke et al. (EP 0 004 647 A2) and Ala-Hulkku et al. (EP 0 416 928 A2).

Summary of Claim 1:

A solid catalyst component to polymerize olefins comprising					
Mg,					
a titanium compound selected from titanium tetrahalides, or					
of formula $TiX_n(OR^1)_{4-n}$, wherein $0 \le n \le 3$,					
X is halogen, and X¹ is C ₁₋₁₀ hydrocarbon group					
a halogen					
an electron donor compound(ED): ethers, esters, amines, ketones, or nitriles					
wherein the molar ratio of $Mg/Ti = 7-120$ and the molar ratio of $ED/Ti > 3.5$					

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Summary of Claim 15:

A ca	atalyst for the polymerization of olefins comprising a product obtained by contacting
Α	a solid catalyst component comprising
	<u>Mg</u> ,
	a titanium compound selected from titanium tetrahalides, or
	of formula $TiX_n(OR^1)_{4-n}$, wherein $0 \le n \le 3$,
	X is halogen, and X ¹ is C ₁₋₁₀ hydrocarbon group,
	a halogen, and
	an electron donor compound (ED) selected from ethers, esters, amines, ketones,
	or nitriles
	wherein the molar ratio of $\frac{\text{Mg/Ti}}{\text{Ti}} = 7-120$ and the molar ratio of ED/Ti > 3.5
В	at least one aluminum compound and optionally,
С	an external electron donor compound

Summary of Claim 25:

A process of (co)polymerizing olefin in the presence of a catalyst comprising

a pr	oduct obtained by contacting:
Α	a solid catalyst component comprising
	<u>Mg</u> ,
	a titanium compound selected from titanium tetrahalides, or
	of formula $\underline{\text{TiX}}_{\underline{n}}(\underline{\text{OR}}^{\underline{1}})_{\underline{4-n}}$, wherein $0 \le n \le 3$,
	X is halogen, and X ¹ is C ₁₋₁₀ hydrocarbon group, a halogen,
	an electron donor compound (ED) selected from ethers, esters, amines, ketones,
	or nitriles
	wherein the molar ratio of $\frac{\text{Mg/Ti}}{\text{Mg}} = 7-120$ and the molar ratio of $\frac{\text{ED/Ti}}{\text{S}} > 3.5$
В	at least one aluminum compound and optionally,
С	an external electron donor compound

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Goeke et al. disclose a process to form a copolymer of ethylene and a comonomer in gas phase in the presence of catalyst which comprises (A) a precursor in the formula of $\underline{Mg_mTi_1(OR)_nX_p[ED]_q}$ and (B) an activator having the formula of Al(R")_cX'_dH_e; wherein **the precursor** is the contact product of a titanium compound $[Ti(OR)_aX_b]$, a magnesium compound $[MgX_2]$, and an electron donor - Mg/Ti = about 0.5-56 (preferably about 1 to 5) and electron donor/Ti = about 2-85 (preferably about 3 to 10); the electron donor is alkyl esters of aliphatic and aromatic carboxylic acids, aliphatic ethers, cyclic ethers, and aliphatic ketones – tetrahydrofuran and ethyl acetate being exemplified; the activator is $AI(C_2H_5)_3$, $AI(C_2H_5)_2$ CI, $AI(i-C_4H_9)_3$, $AI(C_6H_{13})_3$, $Al(C_8H_{17})_3$, or mixtures thereof; the comonomer is C_{3-8} comonomer in an amount of at least 1 to 10 mol % (page 12-14 - especially page 14, lines 1-11 and 27-31; page 19, lines 31-37; page 20, lines 1-30; claim 1). However, Goeke et al. do not teach or fairly suggest the claimed solid catalyst component, in particular, wherein the solid catalyst component is obtained by the contact of Mg with the titanium compound selected from titanium tetrahalides, or of formula $\underline{TiX_n(OR^1)_{4-n}}[0 \le n \le 3]$ and an electron donor compound (ED) selected from ethers, esters, amines, ketones, or nitriles with molar ratio of Mg/Ti being from 7 to 120.

Ala-Hulkku et al. disclose a catalyst comprising (A) a solid carrier with a magnesium compound, an electron donor compound, and monocyclopentadienyl titanium trichloride on its surface and (B) a cocatalyst which is preferably trialkylaluminum or alkylaluminum halide; wherein the electron donor is an alkyl ester of a carboxylic acid, an aliphatic ester, a cyclic ether, or an aliphatic ketone and

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tetrahydrofuran is exemplified as the electron donor; Mg/Ti = 1 – 10 [Ti/Mg = 0.1 to 1.0]; electron donor/Ti = 0.05-4.5 [electron donor/ Mg = electron donor/Ti = (0.5-4.5)(0.1-1.0)] (abstract; page 3, lines 39-51 ; page 4, lines 18-20; page 5, lines 52; claim 5). However, Ala-Hulkku et al. do not teach or fairly suggest the claimed solid catalyst component, in particular, wherein the solid catalyst component is obtained by the contact of \underline{Mg} with the titanium compound selected from titanium tetrahalides, or of formula $\underline{TiX_n(OR^1)_{4-n}}[0 \le n \le 3]$ and an electron donor compound (ED) selected from ethers, esters, amines, ketones, or nitriles with molar ratio of $\underline{Mg/Ti}$ being from 7 to 120.

Furthermore, the Declaration demonstrates that

ethylene-1-butene copolymerization							
Mg/Ti Polymer Catalyst PE/g-c							
		produced	activity				
comparative example	3	93	0.7	3.7			
example of the present	7.8	195	15.9	8.1			
invention							

In light of the above discussion, it is evident as to why the present claims are patentable over the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

Application/Control Number: 10/537,077

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6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ling-Siu Choi whose telephone number is 571-272-

Page 7

1098.

If attempt to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Wu, can be reach on 571-272-1114.

/Ling-Siu Choi/

Primary Examiner, Art Unit 1796

May 17, 2008